

700

Recipe										Sales		Approved	
Organization	ORG1	Organization1	LAB3	Laboratory3	Project	Project1	Version	Type	Measure				
Recipe	RECIPE-1						Version	1	Meat				
Description	Recipe1						Version	1	Packaging				
Formula	FORM1						Version	1					
Description	Formula1						Version	1					
Routing	ROUT1						Version	1					
Description	Routing1						Version	1					
Theoretical Loss %	200						Formal Loss %	250					
Owner	FOR1						Formal Loss1						
Thought													

Step	Operation	Activity	Factor	Resource	Run	Count	Process	Unit	Unit	Unit
110	CHER1	ACT1		RES1	1	1	500	LB	100	Mh
		ACT2		RES2	1	1	500	LB	200	Mh
120	OPER2	ACT2		RES3	2	1	15,000	LB	2,000	Mh
		ACT3		RES4	0	1	3000	LB	300	Mh
130	CHER3	ACT4		RES4	1	1	4000	LB	200	Mh
				RES5	1	1	2000	LB	300	Mh

Operation Description		Operation2
Activity Description		Activity2
Resource Description		Resource3
Theoretical Loss %		000
Recipe/Association		

600a

70

640

630

Figure 7

008

8406-8406

Figure 3

900

Validity Rules Selection

Recipe Number:	REC001
Recipe Desc:	Recipe 1
Formula Number:	FORM1
Formula Desc:	Formula 1
Product:	PROD1
Product Quantity:	20000 LB
Units:	1

Formula Use	Prod	Std Qty	Mn Qty	Max Qty	Valid From	Valid To
Production	1	20000	000	30000	02/01/2000	02/01/2000
Costing	2	10000	000	25000	02/01/2000	02/01/2000

910

920

320

Figure 9